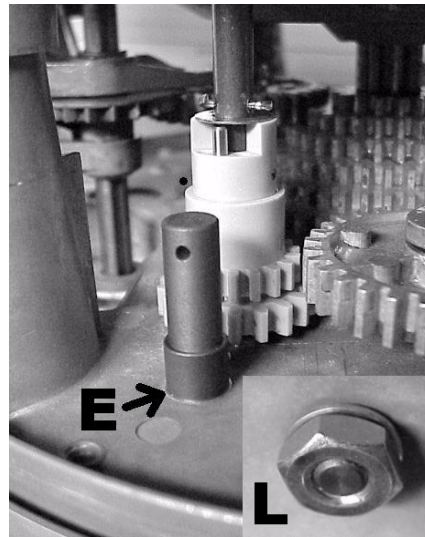
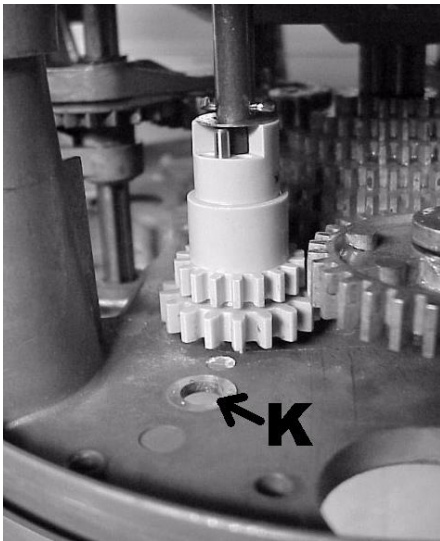


## Installation Instructions for Compound Gear Stud Kit

### Installation Instructions

#### PMP P/N 81011 – Compound Gear Stud Kit



- 1) Install compound gear stud through hole (K) in the base plate adjacent to the dollar drive shaft.
- 2) Install lock washer and nut (L) on the threaded end of the stud under the base plate.
- 3) Tighten nut firmly with a 7/16" wrench while gripping the shoulder (E) of the stud with pliers.

**CAUTION: Do not grip the upper portion of the stud with pliers, as this may damage the gear bearing surface.**

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